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BEACON™ 325

Mobil Grease, Taiwan

Grease

Product Description

BEACON™ 325 is a high performance grease specifically formulated for the lubrication of precision equipment operating at moderate and low temperatures. It is with a synthetic base oil of extremely low viscosity and low volatility plus a lithium soap. BEACON 325 is characterised by good mechanical stability, a high degresistance to water and extremely high oxidation stability. As its base oil viscosity is low and the viscosity index of the fluid is high, the grease has excelle temperature properties including low starting and running torque at very cold temperatures and good pumpability.

BEACON 325 provides excellent service in a wide variety of small bearings and small, lightly loaded gears that operate over a wide temperature range. Its long lubr life and excellent oxidation stability well suit it for use as a bearing lubricant in sealed-for-life units in automotive, aircraft and industrial applications. The recomm application temperature range for continuous operation for BEACON 325 is -50°C to 120°C.

Features and Benefits

BEACON 325 is a member of the Mobil brand of lubricating products recognized for their high quality and reliability, as well as performance capabilities. As with Mobil greases, this product is manufactured to the strictest quality standards. A key feature of BEACON 325 is its use of a synthetic fluid to provide optimum perfor for low temperature precision applications. BEACON 325 offers the following quality features:

- Special synthetic base oil provides excellent low-torque and low temperature properties
- Excellent oxidation stability for extended grease life needed for filled for life applications
- · Very good water resistance ensures proper lubrication even in the presence of incidental water contamination
- · Low volatility base oil permits operation at moderate to high temperature without fluid evaporation

Applications

Application notes: BEACON 325 is formulated with an organic ester synthetic oil. This synthetic oil may cause a softening or swelling of certain plastics, elastic paints, or varnishes. How serious the softening or swelling tendency may be depends also on the temperature and the period of contact. Contact your local Exxor lubricants representative for further information on materials compatibility.

BEACON 325 provides excellent service in a wide variety of small bearings and lightly loaded gears that operate over a wide temperature range, including applications as:

- · Naval, marine, and aircraft instruments and control mechanisms
- Geared limit switches in Limitorque valve actuators
- Commercial and military electronic equipment
- $\bullet \ \, \text{Sealed for life motors, generators, and similar equipment in automotive, a viation and industrial applications}$

Specifications and Approvals

This product meets or exceeds the requirements of:

DIN 51825:2004-06 - K E 1-2 G -50

Properties and Specifications

Property	
Grade	NLGI 1.5

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Property	
Thickener Type	Lithium
Base Oil Viscosity of Greases @ 40 C, mm2/s, AMS 1697	12
Color, Visual	Tan
Corrosion Preventive Properties, Rating, ASTM D1743	PASS
Dropping Point, °C, ASTM D2265	180
Oil Sep. 30H at 100C, mass %, FTMS 791-321.3	4
Penetration, 100 Kx, FH 25C, 0.1 mm, D217 mod	285
Thickener, wt%, AMS 1699	Lithium
Viscosity, Apparent @ 20 s-1, -40 C, P, ASTM D1092(mod)	7000
Viscosity, Apparent @ 50 s-1, -40 C, P, ASTM D1092(mod)	3500

Health and safety

Health and Safety recommendations for this product can be found on the Material Safety Data Sheet (MSDS) @ http://www.msds.exxonmobil.com/psims/psims.as

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Typical Properties are typical of those obtained with normal production tolerance and do not constitute a specification. Variations that do not affect product performance to be expected during normal manufacture and at different blending locations. The information contained herein is subject to change without notice. All promay not be available locally. For more information, contact your local ExxonMobil contact or visit www.exxonmobil.com

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