E**∦onMobi**l

Paving Bitumen EM Series

ExxonMobil Asphalt , Netherlands PENETRATION GRADED BITUMEN PRODUCTS - NETHERLAND

Product Description

Paving Bitumen EM are penetration graded bitumen products derived from specially selected crude oils via carefully controlled refining processes.

The quality of ExxonMobil products is assured for every delivery. They are produced and controlled according to the ExxonMobil Global Product Integrity Manag System, EN ISO 9000 or equivalent standard.

Applications

Paving Bitumen EM grades are recommended for road construction. If other applications are considered, then users should conduct appropriate testing before use.

Properties & Specifications

Paving Bitumen EM grades meet both the NEN EN 12591:2009 specifications requirements:

| Paving Bitumen grades | | | 35/50 EM | 40/60 EM | 50/70 EM | 70/100 EM | 100/150 EM | 160/220 E |
|------------------------------------|----------|-------------|----------|----------|----------|-----------|------------|-----------|
| Property | Unit | Test Method | | | | | | |
| Penetration at 25°C | x 0.1 mm | EN 1426 | 35-50 | 40-60 | 50-70 | 70-100 | 100-150 | 160-220 |
| Softening point | °C | EN 1427 | 50-58 | 48-56 | 46-54 | 43-51 | 39-47 | 35-43 |
| Flash point (min) | °C | ISO 2592 | 240 | 230 | 230 | 230 | 230 | 220 |
| Solubility in toluene (min) | % (m/m) | EN 12592 | 99.0 | 99.0 | 99.0 | 99.0 | 99.0 | 99.0 |
| Kinematic viscosity at 135°C (min) | mm²/s | EN 12595 | 370 | 325 | 295 | 230 | 175 | 135 |
| Fraass breaking point (max) | °C | EN 12593 | -5 | -7 | -8 | -10 | -12 | -15 |

Resistance to hardening: Rolling Thin Film Oven Tests at 163 °C (EN 12607-1)

| Change of mass (max) +/- | % | EN 12607-1 | 0.5 | 0.5 | 0.5 | 0.8 | 0.8 | 1. |
|--|---|------------|-----|-----|-----|-----|-----|----|
| Retained penetration (min) | % | EN 1426 | 53 | 50 | 50 | 46 | 43 | 3. |
| Increase in softening point - Severity 1 (max) | | EN 1427 | 8 | 9 | 9 | 9 | 10 | 1 |

Both the NEN EN 12591 specifications may be subject to change.

Paving Bitumen EM grades delivered in Netherland meet only the Dutch NEN EN 12591 specifications.

Health & Safety

Health and Safety recommendations for this product can be found on the Material Safety Data Sheet (MSDS) @ http://www.msds.exxonmobil.com/psims/psims.as All trademarks used herein are trademarks or registered trademarks of Exxon Mobil Corporation or one of its subsidiaries unless indicated otherwise. 07-2020

Further Information

ExxonMobil supplies a full range of bitumen, waxes, white oils, process oils and a full range of other lubricants, fuels and chemical products worldwide. Please c your local ExxonMobil representative, or contact us at www.exxonmobil.com for more information on other products.

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